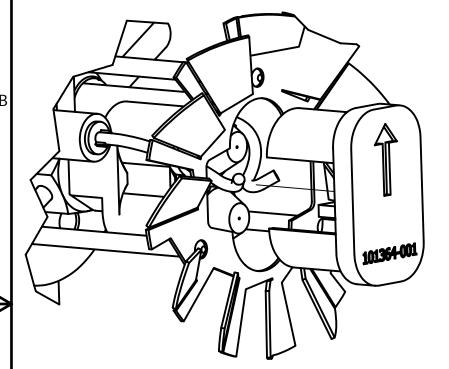
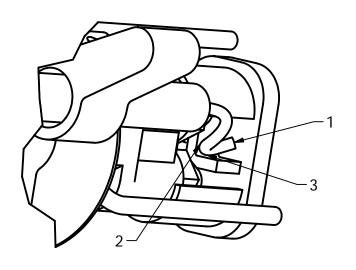
REVISION HISTORY								
LTR	DESCRIPTION	DATE	BY	APPVD	ECN#			
Α	RELEASED FOR PRODUCTION	6/1/11	PW		3088			



INSERT GAUGE INTO FLAMELOCK TO FIT AROUND NOZZLE ADAPTER UNTIL GAUGE BASE RESTS ON FLAMELOCK FACE



## SECURE ELECTRODE WHEN:

- 1. ELECTRODE TIP IS AGAINST GAUGE BASE.
- 2. ELECTRODE BEND IS AGAINST GAUGE VERTICLE WALL.
- 3. ELECTODE BEND BOTTOM IS RESTING ON GAUGE HORIZONTAL WALL.

MATERIAL -	TINSTRUCTIONS, FH GAUGE 101364-001				
HT. TREAT	\			:N/C	
FINISH _	WAYNE COMBUSTION SYSTEMS  A SCOTT FETZER COMPANY  801 GLASGOW AVE. FORT WAYNE, INDIANA 46803 PH: (260) 425-9200 FX: (260) 424-0904				
ASSY. NO.					
DO NOT SCALE DRAWING		, ,	, ,		
ALL SHARP EDGES AND CORNERS MUST BE DEBURRED UNLESS OTHERWISE SPECIFIED	ALL PROPERTY RIGHTS IN THE SUBJECT MATTER HEREOF ARE RESERVED AND NO PERMISSION IS GRANTED TO PRODUCE THIS PRINT IN WHOLE OR PART OR TO DISCLOSE ANY INFORMATION UPON IT TO OTHERS.				
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES FOR:	DRAWN BY PW	DATE 6/1/2011	MODEL _	SIZE	
2 PLACE DIMS.; ± .02 FRACTIONAL; ± 1/32	SCALE DO NOT SCALE	SHEET  1 OF 1	DRAWING NO.		
3 PLACE DIMS.; ± .010 ANGULAR; ± 1°	CHECKED BY	APPROVED BY	INS101364-001		

## NOTES:

1. WAYNE COMBUSTION SYSTEMS PART NUMBER: INS101364-001.